



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3484-041

Job Sheet 180278



Part No: D3484-041

Job Qty: 5 ea

Part Name: Tail Light Fairing Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 8/22/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV F IPP Rev:A New Issue 06-04-11 JLM IPP Rev:B 08-01-24 chg rivet to CR1122-3-025 DD ver:EC
IPP Rev:C 11.03.07 added weld touch up DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/22/18	8/22/18	0.00	0.00	Start Up Large Fab-7		NJR AD
100	Purchasing	5 pcs	8/22/18	8/22/18	0.00	0.00	Purchasing		AUG 28 2018
110	Packaging	5 pcs	8/22/18	8/22/18	0.00	0.00	Packaging2		AD - AUG 28 2018
115	Large Fab	5 pcs	8/22/18	8/22/18	0.00	0.20	Large Fab 2 W/A		
120	QC	5 pcs	8/22/18	8/22/18	0.00	0.00	QC9		15-11-26 PD
130	QC	5 pcs	8/22/18	8/22/18	0.00	0.00	QC6		15-11-26 PD
140	HandFinish	5 pcs	8/22/18	8/22/18	0.00	0.55	HandFinish1		D.R. 18/11/26
150	QC	5 pcs	8/22/18	8/22/18	0.00	0.00	QC7-2		
160	Small Fab	5 pcs	8/22/18	8/22/18	0.00	0.62	Small Fab-4		
170	QC	5 pcs	8/22/18	8/22/18	0.00	0.00	QC5		DAS 638
200	Packaging	5 pcs	8/22/18	8/22/18	0.00	0.00	Packaging3-1	5f502	DEC 03 2018 9-89
220	QC21-SA	5 Ea	8/22/18	8/22/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 040399 Make as per Dwg D3484
Descriptions: 115 - ***Touch up weld if necessary***
160 - 1-Install Nut Plates as per Dwg D3484
200 - Identify as per dwg and Stock Location: _____

JUL 04 2018 DAS

21 DEC 04 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3484-041P	Tail Light Fairing	5 pcs (1 ea)	100-Purchasing	5105973
CR1122-3-02.5	Rivet	20 Ea (4 ea)	160-Small Fab	FM135297-4
MS21069-04	Anchor Nut	10 Ea (2 ea)	160-Small Fab	5093624

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3484-041P	5	0	0
160-Small Fab	CR1122-3-02.5	20	86	0
	MS21069-04	10	3	0



Container No: S105974



Part: D3484-041

Job No: 180278

Serial No/Batch: S105974

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

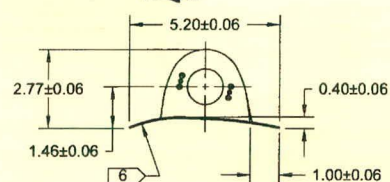
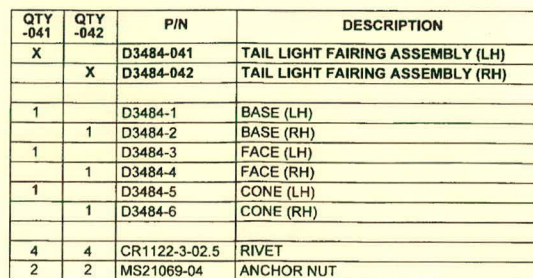
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/28/16

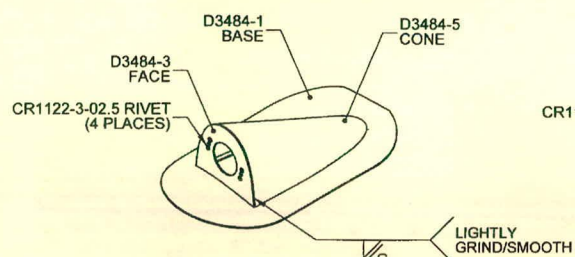
8105974 S 041
DART AEROSPACE
HAWKESBURY, ONTARIO

Part Specifications
Specifications could not be found.

Plex 7/4/18 8:53 AM dart.lavoie.chantal



D3484-041 TAIL LIGHT FAIRING

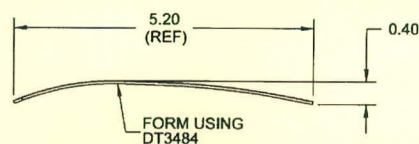
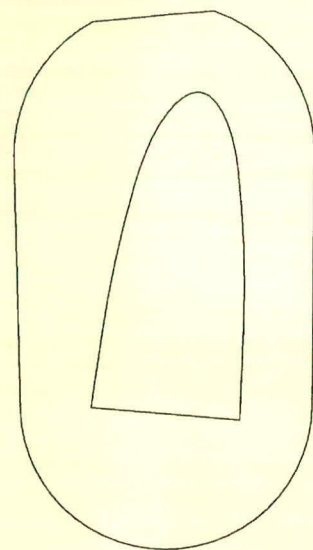


D3484-041 ISOMETRIC VIEW

NOTES:

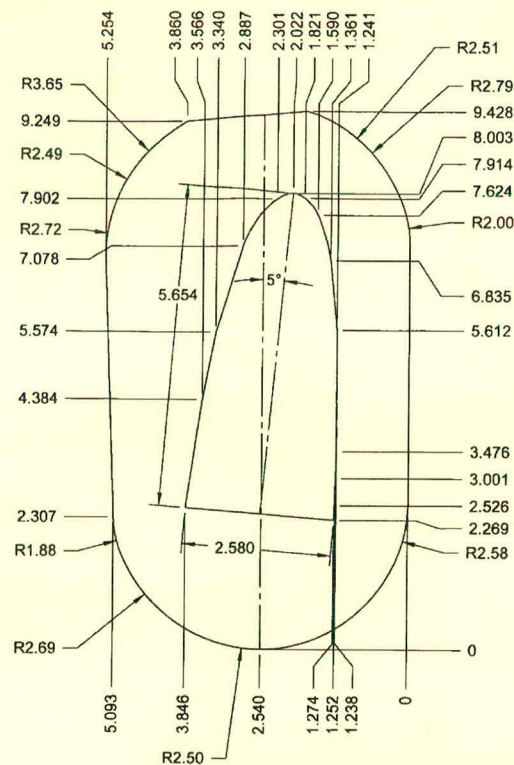
RELEASED
9/24/24

F	UPDATE MATERIAL SPEC. ADD 8061-0, ZN A7-3, A7-3, B3-4, UPDATE DIMENSIONS ZN C1-1, C2-1, C7-1, C8-1 UPDATE WELDING NOTE ZN A3-1, A6-1	09.03.31
E	REDRAWN/REFORMAT TO SHOW LH AND RH CONFIGURATIONS FOR CLARITY. CORRECT VIEWS ON SHEET 3 & 4 (WAS SHOWING MIRROR IMAGE OF PARTS); DIM 1.560 WAS 1.563 (SHEET 3, ZONE B4); CR1122-3-02 5 RIVET WAS MS20426AD3-3 RIVET	08.01.03
D	CORRECT D3484-1F	06.06.22
C	RE-DESIGN D3484-3F/5F	06.04.20
B	RE-DESIGN	06.02.21
A	NEW ISSUE	05.11.29
REV.	DESCRIPTION	BY DATE
DESIGN	 DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3484 TITLE TAIL LIGHT FAIRING COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	REV. F
DRAWN		SHEET 1 OF 1
CHECKED		SCALE
MFG. APPR.		1.4
APPROVED		
DE APPR.		
DATE	09.03.31	

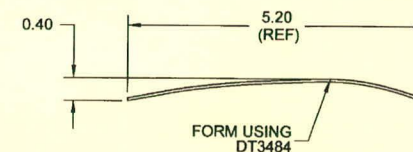
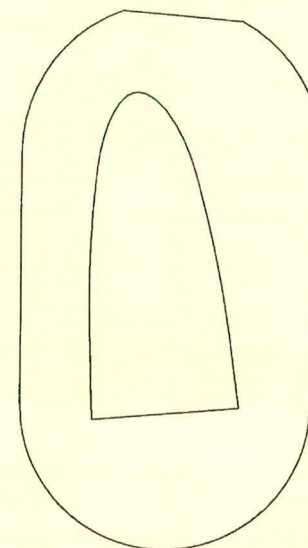


D3484-1 BASE
(MAKE FROM D3484-1F)

- NOTES:**
- 1) MATERIAL: 6061-O ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR
6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.16 lbs



D3484-1F BASE FLAT PATTERN

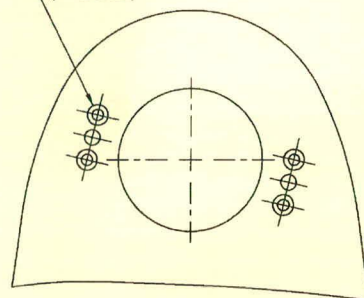


D3484-2 BASE
(MAKE FROM D3484-1F)

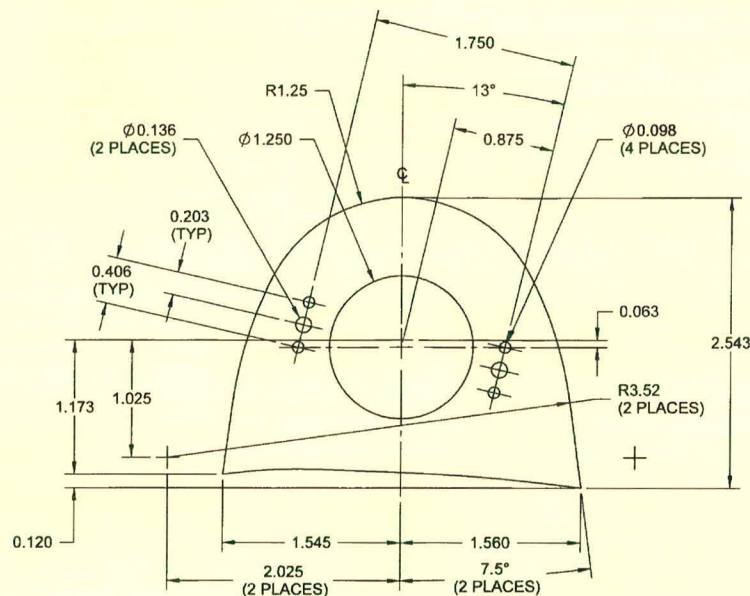
RELEASED
09/16/24

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D3484	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		TAIL LIGHT FAIRING	1:2
DATE	09.03.31	COPYRIGHT © 2006 BY DART AEROSPACE LTD	
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C'SINK
 $\varnothing 0.181 \times 100^\circ$
 (4 PLACES)

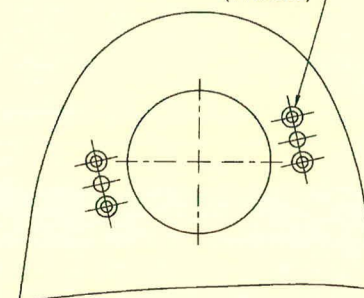


D3484-3 FACE
 (MAKE FROM D3484-3F)



D3484-3F FLAT PATTERN TAIL LIGHT FAIRING

C'SINK
 $\varnothing 0.181 \times 100^\circ$
 (4 PLACES)



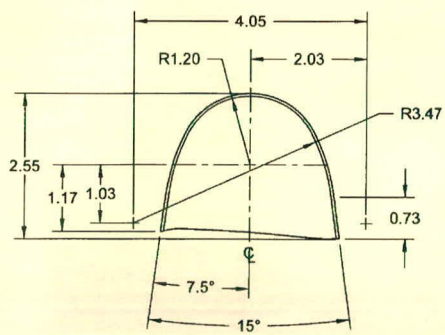
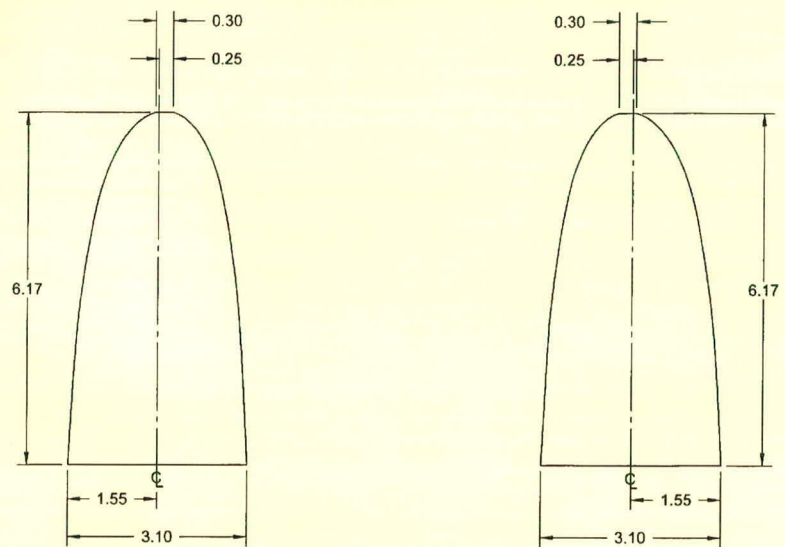
D3484-4 FACE
 (MAKE FROM D3484-3F)

- NOTES:**
- 1) MATERIAL: 6061-O ALUMINUM SHEET 0.050 THICK
 PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
 OR
 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.050 THICK
 PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
 (REF. DART SPEC. M6061T6S.050)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.02 lbs

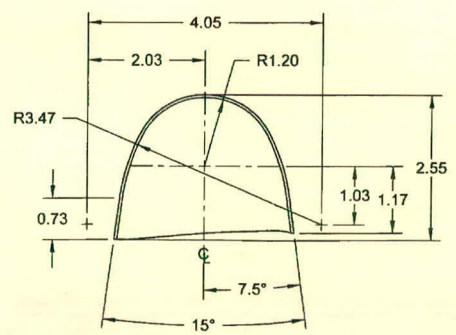
RELEASED
 09/07/24 MW

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D3484	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		TAIL LIGHT FAIRING	1:1
DATE	09.03.31	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

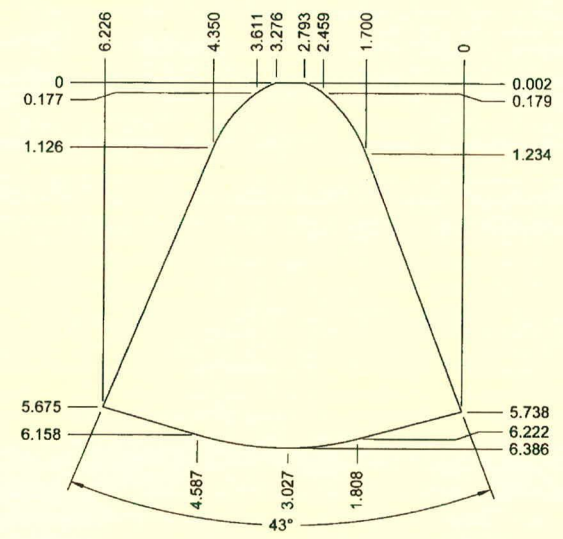
8 7 6 5 4 3 2 1



D3484-5 CONE
(MAKE FROM D3484-5F)



D3484-6 CONE
(MAKE FROM D3484-5F)



D3484-5F CONE FLAT PATTERN

- NOTES:**
- 1) MATERIAL: 6061-O ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR
6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.11 lbs

RELEASED
07/04/24

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D3484	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		TAIL LIGHT FAIRING	1:2
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8 7 6 5 4 3 2 1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040399

Supplier: GFI001-VC
GFI
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: PO040399
PO Date: 7/4/18
Due Date: 8/17/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: COD
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Conf
E-MAILED
JUL 04 2018
Revised price
RLB

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180279	D3628-1P			Cupped Washer As Per Dwg D3628 Rev. C	Firmed	8/17/18	250 pcs	0 pcs	250 pcs	\$2.72/pcs	\$680.00
2	180278	D3484-041P	DAS 9 9-89		Tail Light Fairing As Per Dwg D3484 Rev.F	Firmed	8/17/18	5 pcs	0 pcs	5 pcs	\$356.00/pcs	\$1,780.00
Grand Total:												\$2,460.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

[Signature]
RLB

Plex 7/4/18 12:43 PM dart.baker.diane



180 AVENUE LABROSSE
POINTE-CLAIRE, QC, CANADA H9R 1A1
TÉL.:(514) 630-4877 - FAX:(514) 630-4849

GFI est une division de Thomas & Betts Limitée / GFI is a division of Thomas & Betts Limited



BON DE LIVRAISON /SHIPPING MEMO

DATE DE LIVRAISON/SHIPPING DATE			N° DE BON DE LIVRAISON SHIPPING MEMO NO.	PAGE
JR - DY	MO - MO	AN - YR		
21	08	18	0626789	1/1



VENDU À /SOLD TO

EXPÉDIÉ À /SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT CUSTOMER CODE	N° DE CONTRAT JOB NO.	VOTRE N° DE COMMANDE YOUR PURCHASE ORDER NO.	EXPÉDIÉ PAR SHIP VIA
DART GFI-0299	0353279	PO040399	

QUANTITÉ QUANTITY	N° DE PIÈCE PART NO.	DESCRIPTION
----------------------	-------------------------	-------------

5 D3484041P

TAIL LIGHT FAIRING

ITEM 2
C OF C REQ'D

DAS
9
9-89

MFG. JOB# 0353279 - 001 QTY 5 pcs

DUE DATE: 17 August 2018



EXPÉDITEUR
SHIPPER

REÇU PAR /RECEIVED BY

DATE

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION.
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. **14** OUR JOB NO **0353279-001** SHIPPING MEMO **0626789**

ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
2	5 PCS	PO040399	D3484041P	F	TAIL LIGHT FAIRING	F

MATERIAL	SUPPLIED BY	MAT. REL. NO.
AL 6061-T0 (AMS-QQ-A-250/11)	SAMUEL/ AMAG ROLLING	61924/01

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	N/A
2	WELD FOLOWING PARTS TOGETHER PER DART QSI 004(1) D3484-1 (BASE LH),(1) D3484-3 (FACE LH),(1) D3484-5 (CONE LH)	GFI	N/A
3	REF. GFI MANUFACTURING JOB NUMBER 0353279-001 (5 PCS)		
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **21 AUGUST 2018**

PD

DAS
9
9-89

G.F.I. Q.C. REP.

Robert H.





LES METAUX SPECIALISES SAMUEL
21525 CLARK-GRAHAM
BAIE D'URFE, QUEBEC, CANADA
H9X 3T5
(514) 457-3399 TÉLÉC (514) 457-9393

No 004793295



PAGE 1 DE/OF 1

TRANSPORTEUR/CARRIER NAME
CASTERO R-571041-4

CAMION/TRUCK
099

NOM DE LA BRANCHE/SALES BRANCH NAME
SAMUEL & FILS & CIE LTÉE

DATE D'EXP/DATE OF SHIPMENT
11/23/17

VENDU À/SOLD TO:
GFI, DIVISION DE THOMAS & BETTS LTÉE
180 LABROSSE

EXPÉDIÉ À/SHIP TO: FAB: DEST
GFI INC.
180 LABROSSE

POINTE-CLAIRE
QC
H9R1A1

(514) 630-4877

POINTE-CLAIRE
QC
H9R1A1

CA

(0201009-00001)

N° COMMANDE
N° ITEM
595196-01

DESCRIPTION ET POIDS/DESCRIPTION AND WEIGHT

#Comm du client: 90267
2 PCS FEUILLES ALUMINIUM 6061-0

Cert/Test: AVAIL
35 LVR

.0500"x48"x72"
QQ-A-250/11
C OF C + MILL TEST REQUIRED.

#Pièce AS05148X72PM

Description	PCS	Pd ca	Qté	#PLT	#Étiq	VendeurOrg
#Étiq mln	# levée				Etiq.orig #Coul	
	2	48.000	35	393614	4379008	AMG AT
					15.88 KG	
138577					D182086	61924/01
Total:	2	48.000	35		16 KG	

Poids total:
Poids total:
#Total paquets: 1

35 LVR
16 KG

Commentaires connaissance:

CERTIFICATE OF COMPLIANCE MEETS
THE MATERIAL DETAILED ABOVE MEETS YOUR ORDER
REQUIREMENTS AND GRADE STANDARDS AS DESCRIBED
PLEASE REFER TO MILL TEST REPORT ATTACHED.
AUTHORIZED BY:

Heures récept:
7H30 AM @ 3H30 PM

Signature Date 11/23/17

Anne Rainone
Administration



CHARGES: PRÉPAYÉ/PREPAID
PRÉPAYÉ PAR
EXPÉDITEUR/DISPATCHER

INST. VOITURIER/DRIVER INSTRUCTIONS
VOITURIER/DRIVER

VALUEP (\$2000b max moins d'avis controlis)
VALUATION (Max \$2000b unless otherwise stated)
VALUER DECLARÉE DE L'EXPÉDITION
DECLARED VALUE OF SHIPMENT
REÇU PAR/RECEIVED BY

DATE: 05/09/2017
PO #: C 74457

FROM: SIGMA AEROSPACE METALS
SO #: 135267

TO: SAMUEL
PCS: 10



Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate - mill certificate

Nr.: 89021976
Rev.: 0

01 / 1

Seite / page: 2 von / of 2
Datum / date: 2016 08 08

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Zugprüfung LT / tensile test LT									
BNr/Los	Zustand	Richtung	Tests		UTS	YS	A2"		
Lot/No.	temper	direction			[ksi]	[ksi]	[%]		
				spec.min.	30,0	14,0	16		
				spec.max.	-	-	-		
61924/01	T42	LT	7	from	35,4	17,4	21		
61924/01	T42	LT		to	35,8	17,8	22		
BNr/Los	Zustand	Richtung	Tests		UTS	YS	A2"		
Lot/No.	temper	direction			[ksi]	[ksi]	[%]		
				spec.min.	42,1	35,0	10		
				spec.max.	-	-	-		
61924/01	T62	LT	7	from	45,4	37,3	13		
61924/01	T62	LT		to	45,5	38,3	15		

Sonstige Prüfungen / other tests

Biegeversuch: OK. / Transverse bend test: OK.
Maßkontrolle: OK. / Dimensional Check: OK.
Oberfläche: OK. / Surface inspection: OK.

Bemerkungen / notes

Die Dimensionstoleranzen entsprechen ANSI XXX /
As standard, dimensional tolerances are to ANSI XXX

Zustand T42 + T62: Laborgeglüht / Temper T42 + T62: Laboratory temper

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkssachverständiger / factory specialist

Verena Huber

E-Mail / e-mail

verena.huber@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling
Werkssachverständiger
ROL-Nr. 068

Huber





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040399

Supplier: GFI001-VC
GFI
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: PO040399
PO Date: 7/4/18
Due Date: 8/17/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, DianePhone:
dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: COD
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180279	D3628-1P			Cupped Washer As Per Dwg D3628 Rev. C	Firmed	8/17/18	250 pcs	0 pcs	250 pcs	\$2.72/pcs	\$680.00
2	180278	D3484- 041P			Tail Light Fairing As Per Dwg D3484 Rev.F	Firmed	8/17/18	5 pcs	0 pcs	5 pcs	\$396.00/pcs 586.30	\$1,980.00

REVIEWED
By Pedro at 4:54 pm, Jul 04, 2018

Grand Total: \$2,460.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

APPROVED

By Pedro at 4:54 pm, Jul 04, 2018

Plex 7/4/18 3:34 PM dart.baker.diane

